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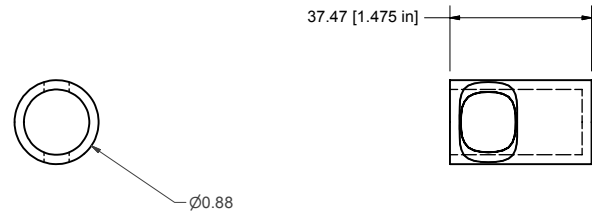
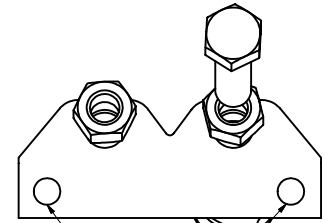
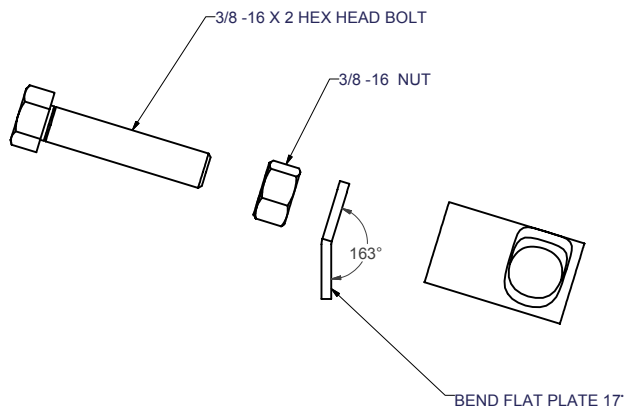
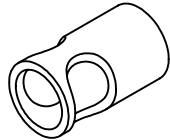
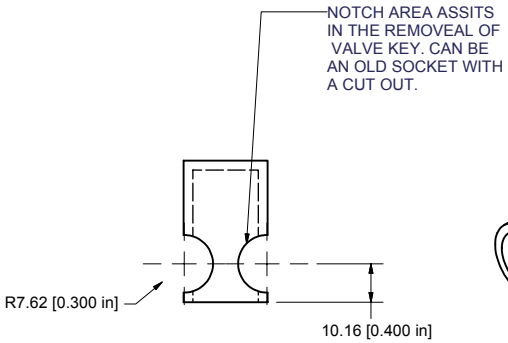
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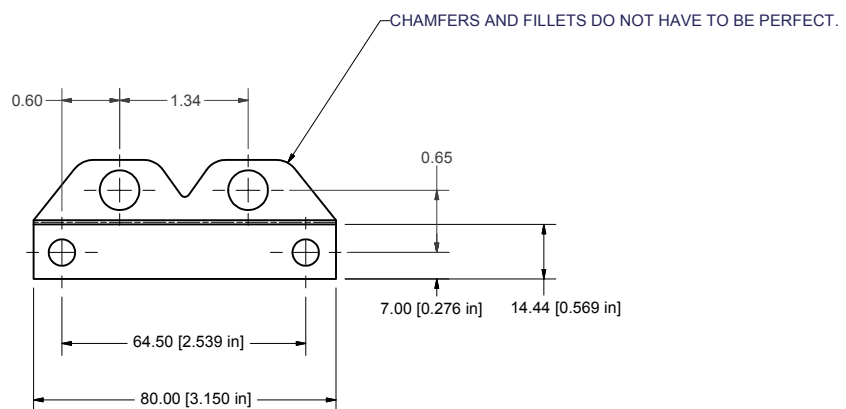
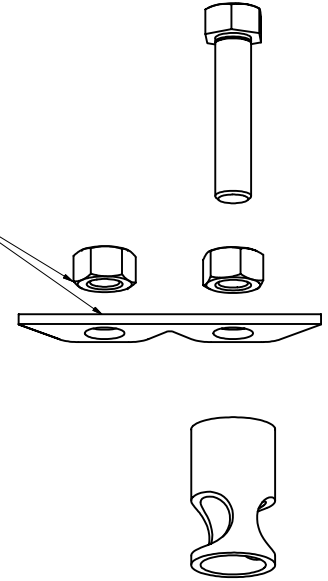
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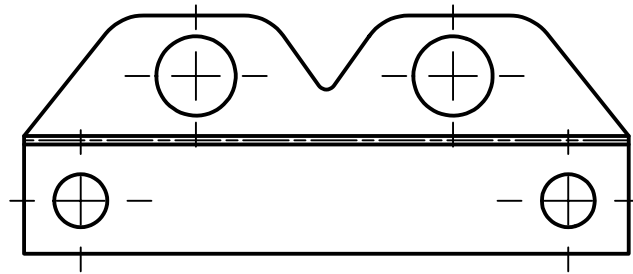


BRAZE OR WELD NUTS TO PLATE



USE COMPRESSED AIR TO HOLD VALVES SHUT WHILE SPRING IS REMOVED.

DRAWN	T.CLINE	6/26/2002		
CHECKED			TITLE	
QA				
MFG				
APPROVED				
			SIZE	DWG NO
			C	Drawing1
			SCALE	REV
			SHEET	1 OF 2



USE THIS AS A TEMPLATE TO CUT  
OUT YOUR PART AND DRILL  
HOLES.